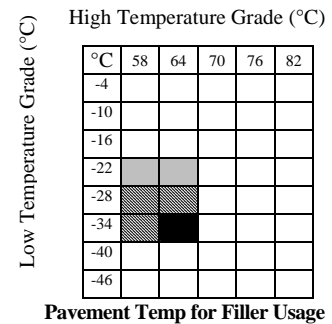
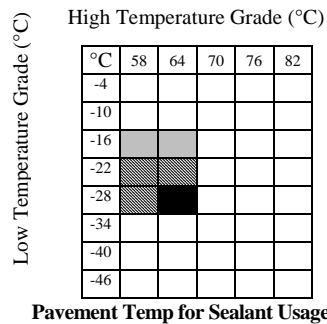
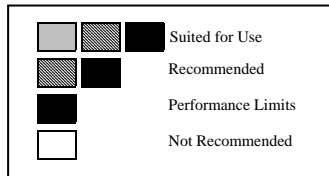


**READ BEFORE USING THIS PRODUCT**

**GENERAL** Crafcro RoadSaver 534 is a single component, hot-applied petroleum based product which is used to seal and fill cracks and joints in both asphalt and portland cement concrete pavements in moderate to cold climates. RoadSaver 534 is supplied in solid form which when melted and properly applied forms a resilient, adhesive and flexible compound that resists cracking in the winter and is resistant to flow and pick-up at summer temperatures. RoadSaver 534 can be used in highway, street, airfield and parking lot pavements. It can be applied to pavement cracks and joints using either pressure feed melter applicators or pour pots. At application temperature, RoadSaver 534 is a free flowing, self-leveling product. RoadSaver 534 has been specially formulated to be used where a sealant resistant to tracking and exhibiting low tackiness is necessary. When properly applied, RoadSaver 534 will lose its surface tackiness quickly and still form a long lasting resilient seal. RoadSaver 534 does not contain any reclaimed rubber or ground rubber scrap and is produced using 100% virgin polymer.

**USAGE GUIDELINES** RoadSaver 534 pavement temperature performance limits are 64-28 for crack sealing and 64-34 for crack filling. Usage recommendations are shown in Crafcro pavement temperature grade charts shown at the right. Refer to Crafcro Product Selection Procedures to determine sealant or filler use and pavement temperature grades.



**SPECIFICATION CONFORMANCE** RoadSaver 534 meets all requirements of ASTM D6690 (AASHTO M324), Type II, "Joint and Crack Sealants, Hot-Applied, for Concrete and Asphalt Pavements," (formerly ASTM D3405 and AASHTO M301). It also exceeds requirement of ASTM D6690 (AASHTO M324), Type I, (formerly ASTM D1190, AASHTO M173) and Federal Specification SS-S-164.

<b>Test</b>	<b>ASTM D6690 (AASHTO M324), Type II Spec. Limits</b>
Cone Penetration	90 max.
Flow	3mm max.
Softening Point	176°F (80°C) min.
Resilience	60% min.
Bond, -20°F (-29°C), 50% ext.	Pass 3 cycles
Asphalt Compatibility	Compatible
Recommend Pour Temperature	380°F (193°C)
Safe Heating Temperature	400°F (210°C)

**APPLICATION** The unit weight of Crafcro RoadSaver 534 is 9.6 lbs./gallon (1.16 kg/L) at 60°F (15.5°). Prior to use, the user must read and follow Application Instructions for Hot Applied RoadSaver, PolyFlex, Parking Lot and Asphalt Rubber Products to verify proper product selection, heating methods, pavement preparation procedures, application geometry, usage precautions and safety procedures. These instructions are provided with each pallet of product.

**PACKAGING** Packaging consists of individual boxes of product which are palletized into shipping units. Boxes contain a non-adherent film which permits easy removal of the product. Each pallet contains 72 boxes which are stacked in six layer of 12 boxes per layer. The weight of product in each box does not exceed 40 lbs. (18 kg) and pallet weights do not exceed 2,880 lbs. (1310 kg). Pallets of product are weighed and product is sold by the net weight of product. Product boxes are manufactured from double wall kraft board producing a minimum bursting test certification of 350 psi (241 N/cm<sup>2</sup>) and using water resistant adhesives. Boxes use tape closure and do not contain any staples. Boxes are labeled with the product name, part number, lot number, specification conformance, application temperatures and safety instructions. Palletized units are protected from the weather using a three mil thick plastic bag, a weather and moisture resistant cap sheet and a minimum of two layers of six month u.v. protected stretch wrap. Pallets are labeled with the product part number, lot number and net weight. Application Instructions are provided with each pallet in a weather resistant enclosure.

**WARRANTY** CRAFCO, Inc. warrants that CRAFCO products meet applicable ASTM, AASHTO, Federal or State specifications at time of shipment. Techniques used for the preparation of the cracks and joints prior to sealing or filling are beyond our control as are the use and application of the products; therefore, Crafcro shall not be responsible for improperly applied or misused products. Remedies against Crafcro, Inc., as agreed to by Crafcro, are limited to replacing nonconforming product or refund (full or partial) of purchase price from Crafcro, Inc. All claims for breach of this warranty must be made within three (3) months of the date of use or twelve (12) months from the date of delivery by Crafcro, Inc. whichever is earlier. There shall be no other warranties expressed or implied. **For optimum performance, follow Crafcro recommendations for product installation.**